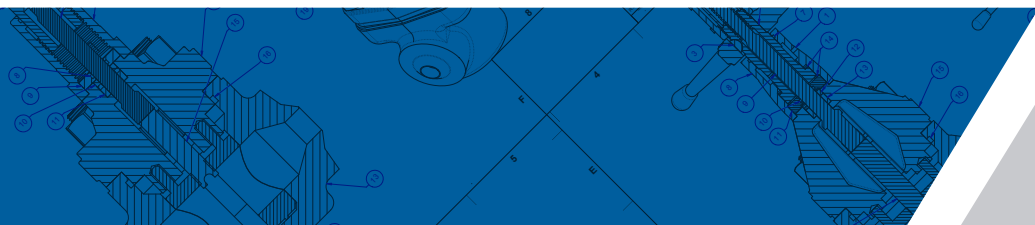


# FLOWLINE EQUIPMENT





Premium Oilfield Technologies has been supplying flowline equipment to the oil and gas industry since 2003. We understand the importance of safely getting the mud from pumps to the drillpipe and have developed a line of flowline products to assist the driller in making this happen.



### **INDUSTRY-STANDARD AND FULLY INTERCHANGEABLE PARTS AND SYSTEMS**

Premium MR-75 mud valves are compatible with the Cameron-Demco style. Our MR-75f mud valves are compatible with the Forum style and our MH-150 Plug Valve is compatible with the Halliburton style. All Premium parts are made to be completely interchangeable on a part-to-part and unit-to-unit basis with the OEM equivalents.

### **TRACEABILITY**

All of our valves are serialized for full traceability. MTRs and pressure test charts are available upon request.

### **INVENTORY**

We maintain high inventory levels at Premium Oilfield Technologies headquarters and multiple field locations to support our customers.

NO  
TIME  
FOR  
DOWNTIME





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## MR-75

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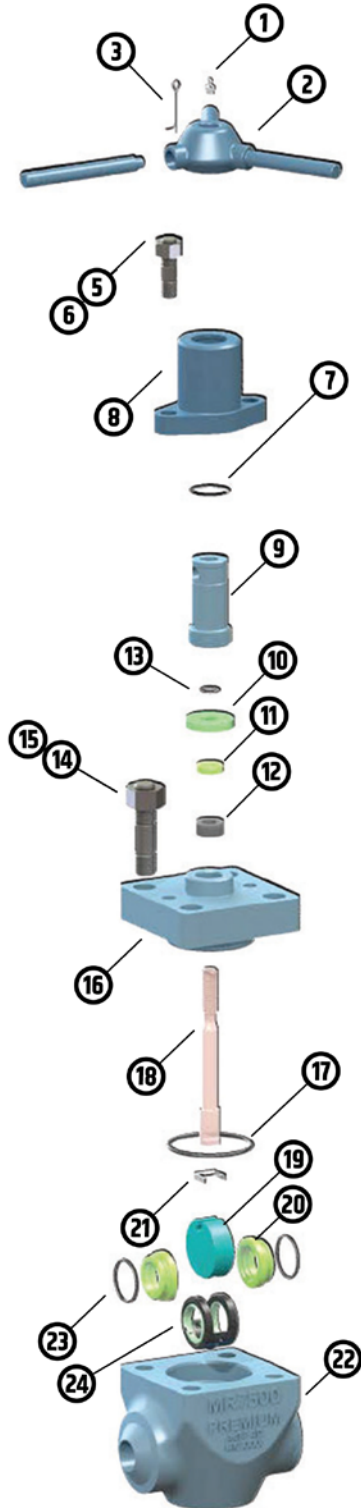
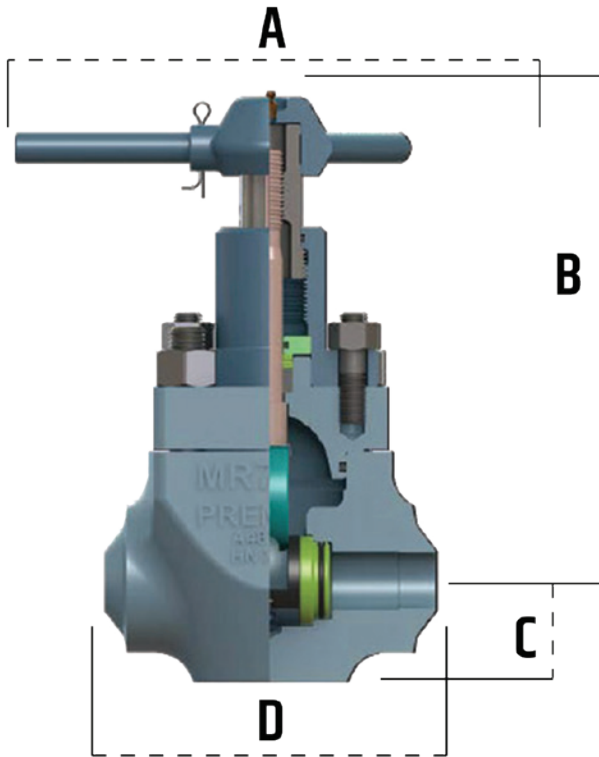


# MR-75 High Pressure Mud Valve

1.5" Bore x 2" XXH Weld End

2" Bore x 2" XXH Weld End

2" Bore x 2-1/16" 10K Flanged End



| DIM | 1.5" Bore XXH | 2" Bore XXH | 2" Bore Flanged | 2" Bore 1502 |
|-----|---------------|-------------|-----------------|--------------|
| A   | 13.88         | 13.88       | 13.88           | 13.88        |
| B   | 13.11         | 13.11       | 13.11           | 13.11        |
| C   | 2.75          | 2.75        | 2.75            | 2.75         |
| D   | 9             | 9           | 20.5            | 15.72        |

# Gate Valve Components

| Item No. | Part Description                  | Repair Kit | 1.5" BORE (2" XXH) | 1.5" BORE (2" XXH) - OEM       | 2" BORE (2" XXH) | 2" BORE (2" XXH) - OEM         |
|----------|-----------------------------------|------------|--------------------|--------------------------------|------------------|--------------------------------|
|          | Assembly-Weld End                 |            | 501-0010           | J025196*                       | 501-0200         | J024993*                       |
|          | Assembly-Flange End               |            | N/A                | N/A                            | 501-0210         |                                |
|          | Assembly-1502 End                 |            | N/A                | N/A                            | 501-0224         |                                |
|          | Repair Kit - Minor, includes - X  |            | 501-0070           | J025177-01574                  | 501-0440         | J025177-00274                  |
|          | Repair Kit - Major, includes - Y  |            | 501-0080           | J025177-11574                  | 501-0450         | J025177-10274                  |
| 1        | Grease Fitting, 1/8 NPT           |            | 601-0009           | J005195                        | 601-0009         | J005195                        |
| 2        | Handle                            |            | 501-0230           | 2139712-01                     | 501-0230         | 2139712-01                     |
| 3        | Cotter Pin                        |            | 601-0037           | J005420-18728                  | 601-0037         | J005420-18728                  |
| 4        | Handle Lock                       |            | 501-0240           | J001891                        | 501-0240         | J001891                        |
| 5        | Stud-Screw Housing                |            | 501-0410           | J002066                        | 501-0410         | J002066                        |
| 6        | Nut-Screw Housing                 |            | 210-009            | 2709000-08-01                  | 210-009          | 2709000-08-01                  |
| 7        | Screw Housing Seal, HNBR          | Y          | 3N7-2224           | J005526-224                    | 3N7-2224         | J005526-224                    |
| 8        | Screw Housing, 1040               |            | 501-0270           | J024982                        | 501-0270         | J024982                        |
| 9        | Stem Screw, 1040                  | Y          | 501-0250           | J001913                        | 501-0250         | J001913                        |
| 10       | Packing Retainer                  |            | 501-0300           | J001940*                       | 501-0300         | J001940*                       |
|          | Stem Seal Assembly, HNBR (11, 12) |            | 501-0310           | STEM SEAL ASSM.<br>J023231-008 | 501-0310         | STEM SEAL ASSM.<br>J023231-008 |
| 11       | Stem Bushing, AL-BR               | Y          | 501-0311           |                                | 501-0311         |                                |
| 12       | Stem Seal Packing, FEPM           | XY         | 501-0312**         |                                | 501-0312**       |                                |
| 13       | Secondary Seal, HNBR              | Y          | 3H9-2210           | 2712425-13                     | 3H9-2210         | 2712425-13                     |
| 14       | Stud-Body, ASTM A193 B7           |            | 501-0430           | J015432                        | 501-0430         | J015432                        |
| 15       | Nut-Body, ASTM A194 2H            |            | 210-013            | 2709000-10-01                  | 210-013          | 2709000-10-01                  |
| 16       | Bonnet, 4130                      |            | 501-0350           | J024895-030                    | 501-0350         | J024895-030                    |
| 17       | Bonnet Seal, HNBR                 | XY         | 3H9-2343           | 2712425-60                     | 3H9-2343         | 2712425-60                     |
| 18       | Stem, 410SS QPQ                   | Y          | 501-0280           | J024983-107                    | 501-0290         | J024983-107                    |
| 19       | Gate, 410SS QPQ                   | XY         | 501-0040           | 2269412-01*                    | 501-0370         | 2139624-02                     |
| 20       | Body Wear Ring, 410SS QPQ         | XY         | 501-0020           | 2269414-01                     | 501-0330         | 2139647-02                     |
| 21       | Gate Clip, SS                     | XY         | 501-0320           | M450480                        | 501-0320         | M450480                        |
| 22       | Body-Flange End, A487 4D          |            | N/A                | N/A                            | 501-0380         | N/A                            |
|          | Body-Weld End, A487 4D            |            | 501-0050           | N/A                            | 501-0382         | N/A                            |
| 23       | Wear Ring Seal, HNBR              | XY         | 3H9-2225           | 2712425-18*                    | 3H9-2225         | 2712425-03                     |
| 24       | Seat, 410SS/HNBR                  | XY         | 501-0060           | 2269403-01                     | 501-0390         | 2139742-01                     |

**NOTE:**

All Premium valves are hydrostatically tested: stem seal, body, and seat are inspected for zero leakage under pressure. Hydro test specifications are based upon API-6A latest edition testing requirements.

\*OEM materials may vary/part number may vary

\*\*Premium uses a higher grade elastomer, FEPM, in our stem packing than what is provided by the OEM. The typical OEM stem packing only holds pressures to 10,000 psi, whereas Premium's stem packing is certified for 15,000 psi from 10°F to 450°F.

\*\*\* Major Repair Kits, Stems, and Seat Screws are only interchangeable with old style Demco 7500 valve internals produced prior to 2018.

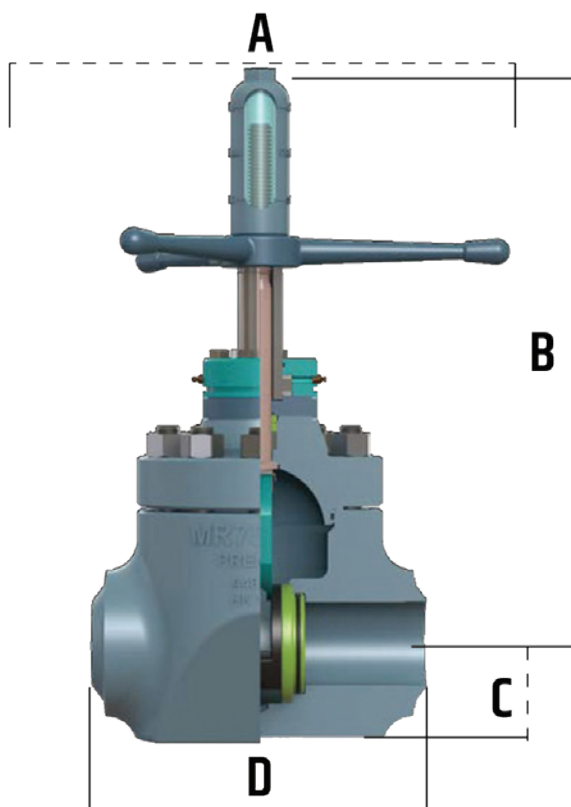
# MR-75 High Pressure Mud Valve

3" Bore x 3" XXH Weld End

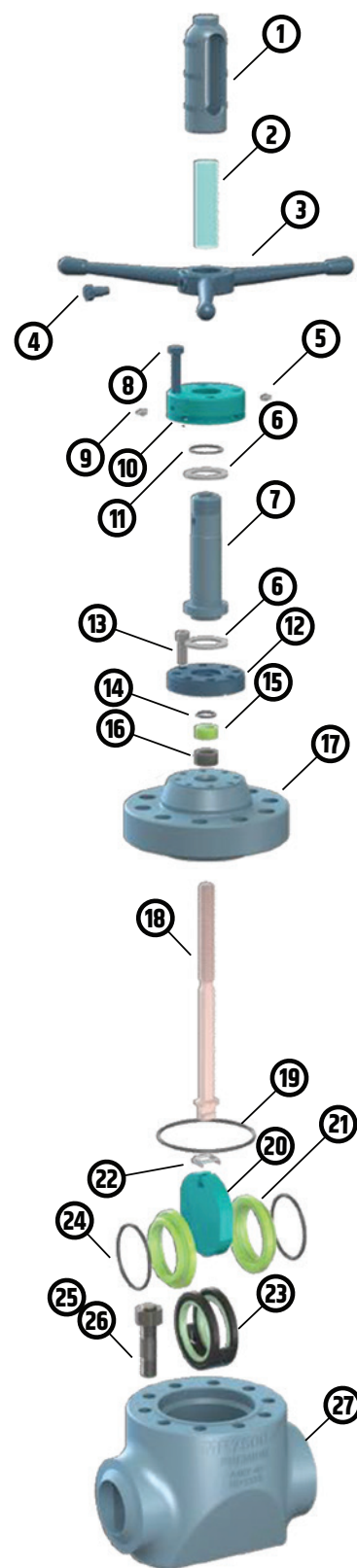
3" Bore x 3-1/16" 10K Flanged End

4" Bore x 5" XXH Weld End

4" Bore x 4-1/16" 10K Flanged End



| DIM | 3" Bore XXH | 3" Bore Flanged | 4" Bore XXH | 4" Bore Flanged | 4" Bore 1002 |
|-----|-------------|-----------------|-------------|-----------------|--------------|
| A   | 24          | 24              | 24          | 24              | 24           |
| B   | 24.6        | 24.6            | 27.54       | 27.54           | 27.54        |
| C   | 3.38        | 3.38            | 4.5         | 4.5             | 4.5          |
| D   | 13          | 24.38           | 16          | 26.38           | 23.13        |



# Gate Valve Components

| Item No. | Part Description                 | Repair Kit | 3" BORE (3" XXH) | 3" BORE (3" XXH) - OEM       | 4" BORE (5" XXH) | 4" BORE (5" XXH) - OEM         |
|----------|----------------------------------|------------|------------------|------------------------------|------------------|--------------------------------|
|          | Assembly-Weld End                |            | 501-0520         | J025051*                     | 501-0850         | J025100                        |
|          | Assembly-Flange End              |            | 501-0530         |                              | 501-0860         |                                |
|          | Assembly-1002 End                |            | N/A              |                              | 501-0870         |                                |
|          | Repair Kit - Minor, includes - X |            | 501-0770         | J025177-00374                | 501-1120         | J025177-00474                  |
|          | Repair Kit - Major, includes - Y |            | 501-0780         | J025177-10374                | 501-1130         | J025177-10474                  |
| 1        | Stem Cap                         |            | 501-0750         | J007411                      | 501-0920         | J015855                        |
| 2        | Stem Tube                        |            | 501-0560         | J007459                      | 501-0910         | J012852                        |
| 3        | Hand Wheel                       |            | 501-0550         | 2139481-01                   | 501-0890         | J015334                        |
| 4        | Hand Wheel Key/Screw             | Y          | 501-0580         | J05305-10016                 | 501-0900         | J014832                        |
| 5        | Relief Fitting, 1/8 NPT          |            | N/A              | N/A                          | 601-0025         | J051971                        |
| 6        | Bearing                          |            | N/A              | J007426                      | 601-0033         | STEM SCREW W/BEARINGS J0023888 |
| 7        | Stem Screw, 1040                 | Y          | 501-0590         | J007416                      | 501-0940         |                                |
| 8        | Bolt-Housing, SAE GR 5           |            | 204-847**        | J002072*                     | 203-1281         | 702500-14-00-34                |
| 9        | Grease Fitting, 1/8 NPT          |            | 601-0009         | J005195                      | 601-0009         | J005195                        |
| 10       | Screw Housing, 1040              |            | 501-0610**       | J007418*                     | 501-0960         | J015332                        |
| 11       | Screw Housing Seal, HNBR         | Y          | 3N7-2224         | J005526-226                  | 3N7-2228         | J005526-228                    |
| 12       | Packing Retainer                 |            | 501-0640         | J007413*                     | 501-0990         | J015330*                       |
| 13       | Retainer Screw, SHCP             |            | N/A              | N/A                          | 205-1057         | J005665-32028                  |
| 14       | Secondary Seal, HNBR             | Y          | 3H9-2214         | 2712425-01                   | 3H9-2216         | 2726268-01                     |
| 15       | Stem Bushing, AL-BR              | Y          | 501-0311         | STEM SEAL ASSM. J0011951-008 | 501-1001         | STEM SEAL ASSM. J015853-008    |
| 16       | Stem Seal Packing, FEPM          | Y          | 501-0652***      |                              | 501-1002***      |                                |
| 17       | Bonnet, 4130                     |            | 501-0700**       | J017289-029*                 | 501-1050         | 2172523-01*                    |
| 18       | Stem, 410SS QPQ                  | Y          | 501-0620         | J024983-107                  | 501-0970         | 2140684-01                     |
| 19       | Bonnet Seal, HNBR                | XY         | 3H9-2361         | 2712787-07                   | 3H9-2364         | 2712426-11                     |
| 20       | Gate, 410SS QPQ                  | XY         | 501-0720         | 2139628-02                   | 501-1070         | 2139637-02                     |
| 21       | Body Wear Ring, 410SS QPQ        | XY         | 501-0680         | 2139648-02                   | 501-1030         | 2139649-02                     |
| 22       | Gate Clip, SS                    | XY         | 501-1020         | M450505                      | 501-1020         | M450505                        |
| 23       | Seat, 410SS/HNBR                 | XY         | 501-0740         | 2139744-01                   | 501-1090         | 2139746-01                     |
| 24       | Wear Ring Seal, HNBR             | XY         | 3H9-2340         | 2712783-03                   | 3H9-2349         | 2712787-04                     |
| 25       | Stud-Body, ASTM A193 B7          |            | 501-0760         | J002702                      | 501-1110         | 2171976-11-01                  |
| 26       | Nut-Body, ASTM A194 2H           |            | 210-013          | 2709000-10-01                | 170-11A08-00     | 2709000-11-01                  |
| 27       | Body-Flanged End, A487 4D        |            | 501-0730**       | N/A                          | 501-1080         | N/A                            |
|          | Body-Weld End, A487 4D           |            | 501-0732**       |                              | 501-1082         |                                |

NOTE: All Premium valves are hydrostatically tested: stem seal, body, and seat are inspected for zero leakage under pressure. Hydro test specifications are based upon API-6A latest edition testing requirements.

\*OEM materials may vary/part number may vary

\*\* Not interchangeable with OEM

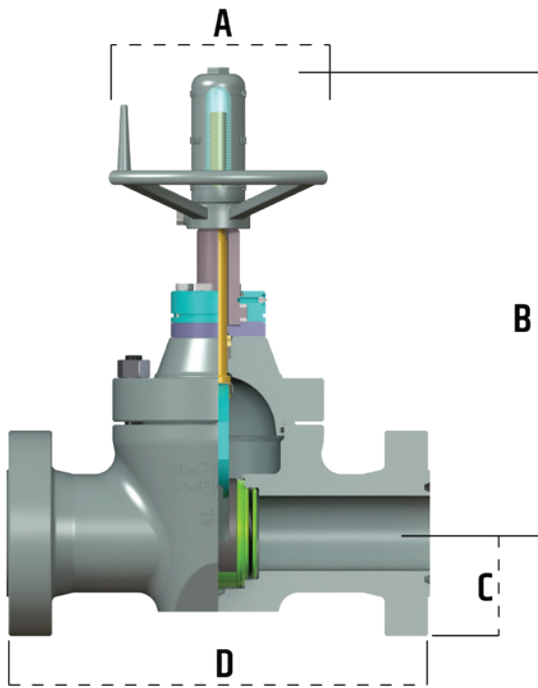
\*\*\*Premium uses a higher grade elastomer, FEPM, in our stem packing than what is provided by the OEM. The typical OEM stem packing only holds pressures to 10,000 psi, whereas Premium's stem packing is certified for 15,000 psi from 10°F to 450°F.

\*\*\*\* 3" 7500 Major Repair Kits, Stems, and Seat Screws are only interchangeable with old style Demco 7500 valve internals under base PN: J025051.

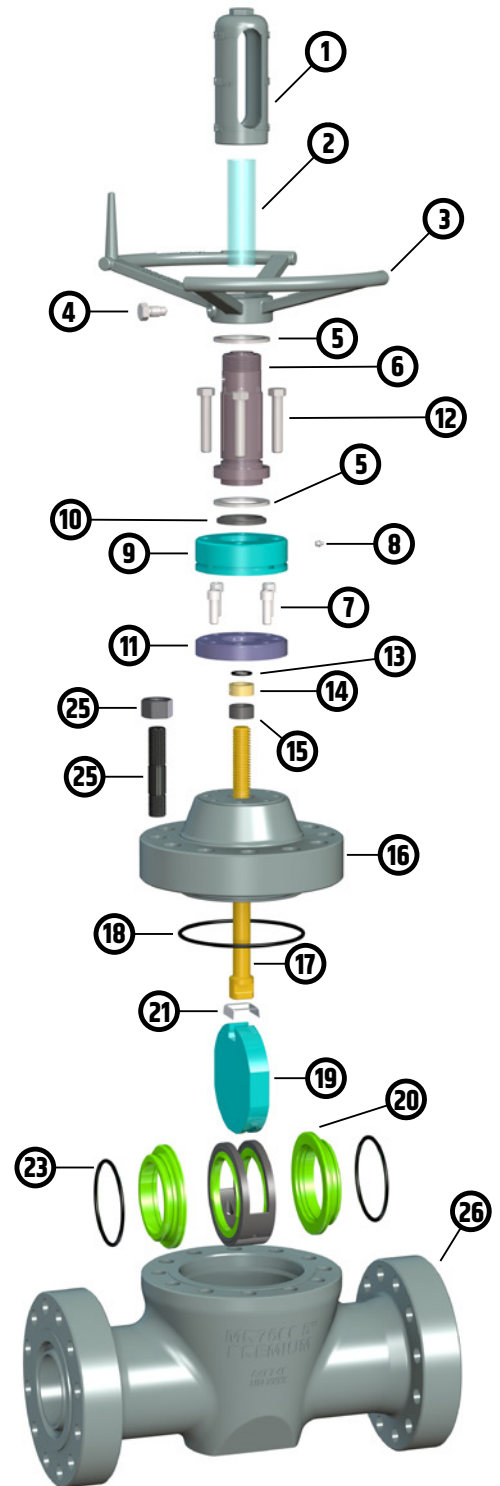
# MR-75 High Pressure Mud Valve

5" Bore x 6" XXH Weld End

5" Bore X 5-1/8" 10K Flanged End



| DIM | 5" Weld End | 5" Flanged |
|-----|-------------|------------|
| A   | 24          | 24         |
| B   | 31.81       | 31.81      |
| C   | 5           | 5          |
| D   | 17.88       | 29         |



# Gate Valve Components

| Item No. | Part Description                 | Assembly Repair Kit | 5" BORE    | 5" BORE - OEM                    |
|----------|----------------------------------|---------------------|------------|----------------------------------|
|          | Assembly-Weld End                |                     | 501-1180   | J024994*                         |
|          | Assembly-Flange End              |                     | 501-1190   |                                  |
|          | Repair Kit - Minor, includes - X |                     | 501-1410   | J025177-00574                    |
|          | Repair Kit - Major, includes - Y |                     | 501-1420   | J025177-10574                    |
| 1        | Stem Cap                         |                     | 501-1240   | JO18193                          |
| 2        | Stem Tube                        |                     | 501-1230   | JO18192                          |
| 3        | Hand Wheel                       |                     | 501-1200   | JO16986                          |
| 4        | Hand Wheel Screw                 |                     | 501-1220   | JO16987                          |
| 5        | Bearing Assembly                 | Y                   | 601-0122   | STEM SCREW<br>W/BEARINGS J023848 |
| 6        | Stem Screw, 1040                 | Y                   | 501-1260   |                                  |
| 7        | Bolt-Housing, SAE GR 5           |                     | 205-1057   | JO05665-32028*                   |
| 8        | Grease Fitting, 1/8 NPT          |                     | 601-0009   | J005195                          |
| 9        | Screw Housing, 1040              |                     | 501-1270   | JO18190*                         |
| 10       | Screw Housing Seal, HNBR         | Y                   | 601-0125   | 2726191-02-95                    |
| 11       | Packing Retainer                 |                     | 501-1290   | JO18191*                         |
| 12       | Retainer Screw, SHCP             |                     | 202-1495   | 702500-16-00-40                  |
| 13       | Secondary Seal, HNBR             | Y                   | 3H9-2218   | 2712425-12                       |
| 14       | Stem Bushing, AL-BR              | Y                   | 501-1301   | STEM SEAL ASSEMBLY J016995-008   |
| 15       | Stem Seal Packing, FEPM          | Y                   | 501-1302** |                                  |
| 16       | Bonnet, 4130                     |                     | 501-1350   | J024956-030*                     |
| 17       | Stem, 410SS QPQ                  | Y                   | 501-1280   | J024943-107                      |
| 18       | Bonnet Seal, HNBR                | XY                  | 3H9-2446   | 2712425-78                       |
| 19       | Gate, 410SS QPQ                  | XY                  | 501-1370   | 2139629-02                       |
| 20       | Body Wear Ring, 410SS QPQ        | XY                  | 501-1340   | 2139650-02                       |
| 21       | Gate Clip, SS                    | XY                  | 501-1330   | M451649                          |
| 22       | Seat, 410SS/HNBR                 | XY                  | 501-1390   | 2139748-01                       |
| 23       | Wear Ring Seal, HNBR             | XY                  | 3H9-2435   | 2726268-02                       |
| 24       | Stud-Body, ASTM A193 B7          |                     | 501-1400   | 2171976-12-01                    |
| 25       | Nut-Body, ASTM A194 2H           |                     | 210-019    | 2709000-12-01                    |
| 26       | Body-Weld End, A487 4D           |                     | 501-1380   | N/A                              |
|          | Body-Flange End, A487 4D         |                     |            | N/A                              |

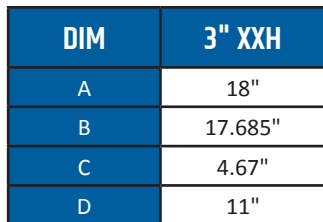
Note: All Premium valves are hydrostatically tested: stem seal, body, and seat are inspected for zero leakage under pressure. Hydro test specifications are based upon API-6A latest edition testing requirements.

\*OEM materials may vary/part number may vary

\*\*Premium uses a higher grade elastomer, FEPM, in our stem packing than what is provided by the OEM. The typical OEM stem packing only holds pressures to 10,000 psi, whereas Premium's stem packing is certified for 15,000 psi from 10°F to 450°F.

\*\*\* Major Repair Kits, Stems, and Seat Screws are only interchangeable with old style Demco 7500 valve internals produced prior to 2018.

## 3" Bore x 2" XXH Weld End

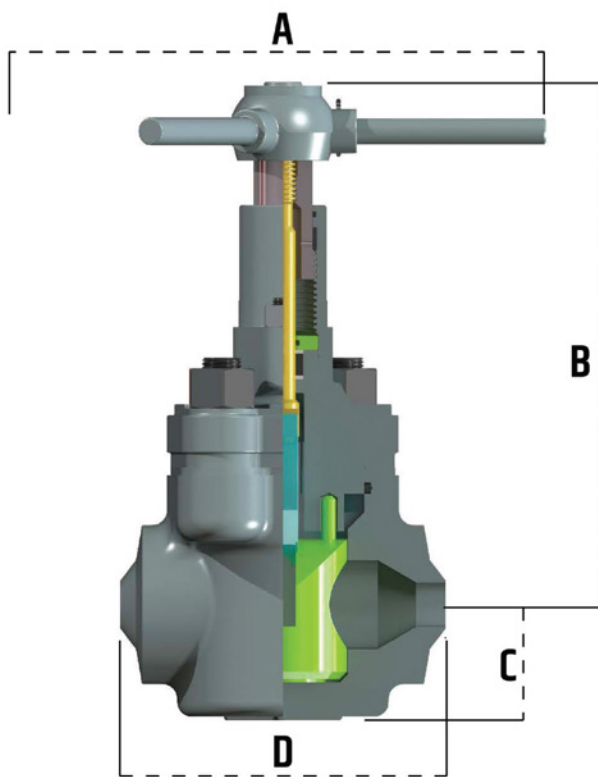


# Gate Valve Components

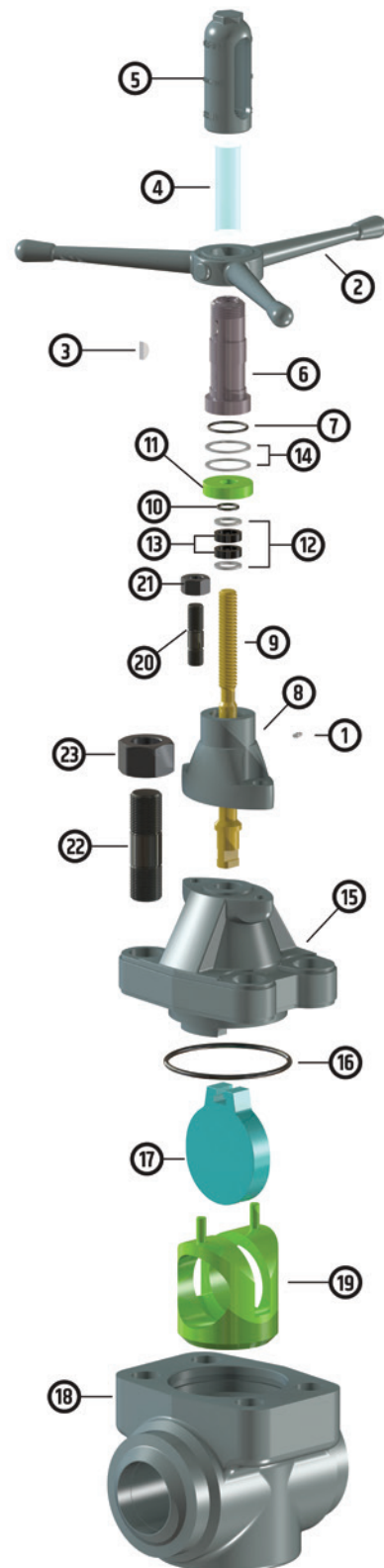
| Item No. | Part Description                 | Repair Kit | 3" Bore (2" XXH) | 3" Bore (2" XXH) OEM |
|----------|----------------------------------|------------|------------------|----------------------|
|          | Assembly-Weld End                |            | 501-3420         | 9308145J0B00         |
|          | Repair Kit - Minor, includes - X |            | 501-3670         | 051965641            |
|          | Repair Kit - Major, includes - Y |            | 501-2600         | 051965331            |
| 1        | Lube Fitting, 1/8 NPT            |            | 601-0009         | WWW00C00             |
| 2        | Handle                           |            | 501-3450         | 051888100            |
| 3        | Handle Lock                      |            | 501-3480         | 051888500            |
| 4        | Stem Screw, 1040                 |            | 501-3490         | 051883900            |
| 5        | Screw Housing Seal, 2-226 NBR    | Y          | 3N7-2226         | WWB226H30            |
| 6        | Screw Housing, 1040              |            | 501-3510         | 051884000            |
| 7        | Stem, 410SS QPQ                  | Y          | 501-3520         | 051818708            |
| 8        | Secondary Seal, 2-212 HNBR       | Y          | 3H9-2212         | WWB212H30            |
| 9        | Packing Retainer, 410SS          |            | 501-3540         | 051883800            |
| 10       | Stem Bushing ALT, Teflon         | Y          | 501-3554         |                      |
| 11       | Stem Seal Packing, POLYPAK       | Y          | 601-0127         | 051818203            |
| 12       | Seat, 410SS/HNBR                 | XY         | 501-3640         | 052087027            |
| 13       | Body Weld End, A487 4D           |            | 501-3632         | 051886629            |
| 14       | Bonnet, A487 4D                  |            | 501-3600         | 052068639            |
| 15       | Gate, 410SS QPQ                  | XY         | 501-3620         | 051950508            |
| 16       | Bonnet Seal, 2-433 HNBR          | XY         | 3H9-2433         | WWB433H40            |
| 17       | Cotter Pin                       |            | 601-0037         | WWLC16204            |
| 18       | Stud, 1.375-8UN x 5.125LG        |            | 501-3660         | WWHS1S2S6            |
| 19       | Nut, 1.37508UN                   |            | 210-022          | WWJA1S10Z            |
| 20       | Stud, .750-10UNC x 2.75LG        |            | 501-3650         | WWHS2D586            |
| 21       | Nut, .750-10UNC                  |            | 210-009          | WWJA2D10Z            |

NOTE: All Premium valves are hydrostatically tested: stem seal, body, and seat are inspected for zero leakage under pressure. Hydro test specifications are based upon API-6A latest edition testing requirements.

## 4" Bore x 5" XXH Weld End



| DIM | 4" XXH  |
|-----|---------|
| A   | 24"     |
| B   | 24.393" |
| C   | 4.544"  |
| D   | 13"     |



# Gate Valve Components

| Item No. | Part Description                 | Repair Kit | 4" Bore (5" XXH) | 4" Bore (5" XXH) OEM |
|----------|----------------------------------|------------|------------------|----------------------|
|          | Assembly-Weld End                |            | 501-3750         | 9348445J0B00         |
|          | Repair Kit - Minor, includes - X |            | 501-4020         | 052089941            |
|          | Repair Kit - Major, includes - Y |            | 501-3300         | 052092331            |
| 1        | Grease Fitting, 1/16 NPT         |            | 601-0158         | WWW00C000            |
| 2        | Handwheel                        |            | 501-0550         | 0518889600           |
| 3        | Handwheel Key                    | Y          | 501-0580         | WWW00A00             |
| 4        | Stem Tube                        |            | 501-0560         | 051889600            |
| 5        | Stem Cap                         |            | 501-0570         | 051889700            |
| 6        | Stem Screw, 1040                 |            | 501-0590         | 051883200            |
| 7        | Screw Housing Seal, 2-226 NBR    | Y          | 3N7-2226         | WWB226H30            |
| 8        | Screw Housing, 1040              |            | 501-3860         | 051883400            |
| 9        | Stem, 410SS QPQ                  | Y          | 501-3870         | 0518202008           |
| 10       | Secondary Seal, 2-214 HNBR       | Y          | 3H9-2214         | WWB214H40            |
| 11       | Packing Retainer, 1040           |            | 501-0640         | 051882800            |
| 12       | Stem Bushing ALT, Teflon         | Y          | 501-3904         |                      |
| 13       | Stem Seal Packing, POLYPAK       | Y          | 601-0126         | 051819503            |
| 14       | Bearing                          | Y          | 501-0660         | 05188300             |
| 15       | Bonnet, A487 4D                  |            | 501-3950         | 051889539            |
| 16       | Bonnet Seal, 2-439 HNBR          | XY         | 3H9-2439         | WWB439H40            |
| 17       | Gate, 410SS QPQ                  | XY         | 501-3970         | 051997709            |
| 18       | Body, Weld End, A487 4D          |            | 501-3982         | 051999429            |
| 19       | Seat, 410SS/HNBR                 | XY         | 501-3990         | 051820527            |
| 20       | Stud, .875-9UNC x 3.375LG        |            | 501-4000         | WWHS1W3H6            |
| 21       | Nut, .875-9UNC                   |            | 210-011          | WWJA1W3H6            |
| 22       | Stud, 1.75-8UN-2A x 6.000LG      |            | 501-4010         | WWHS2S606            |
| 23       | Nut, 1.75-9UNC-2A                |            | 210-026          | WWJA2S10Z            |

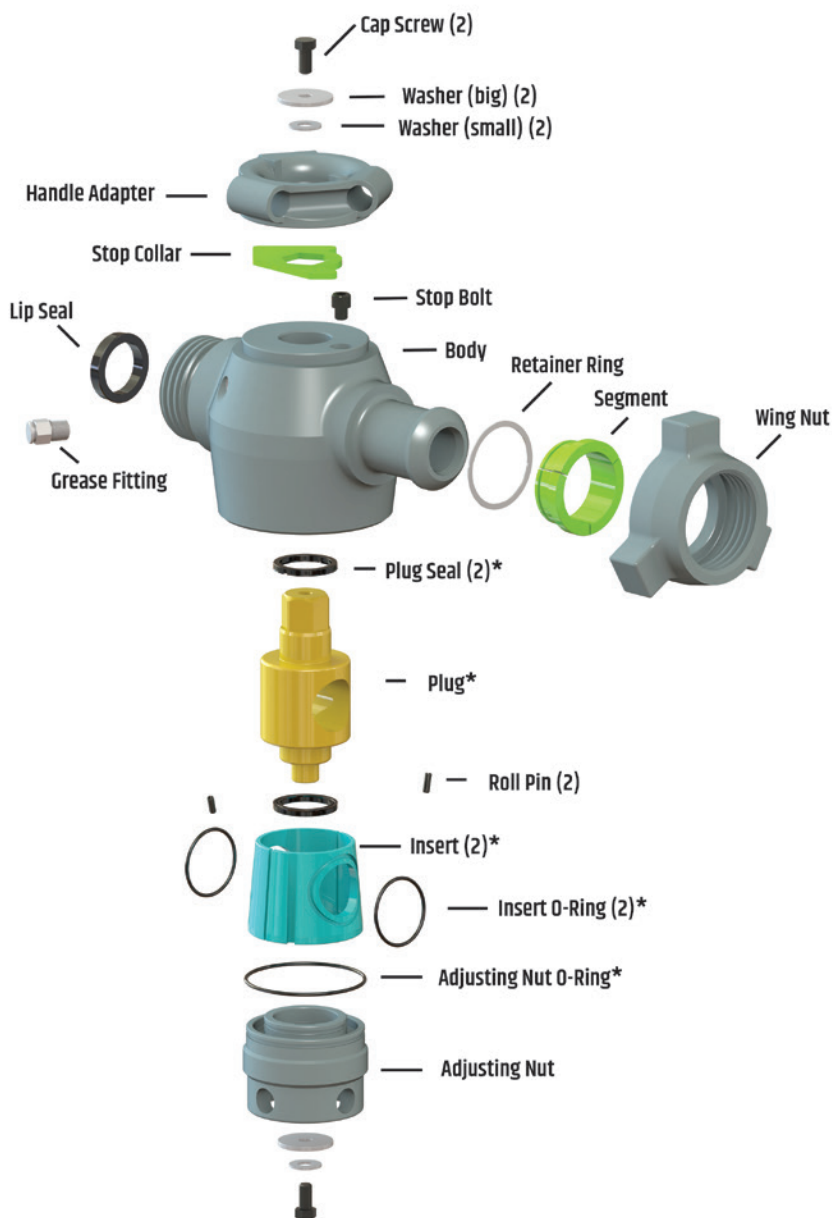
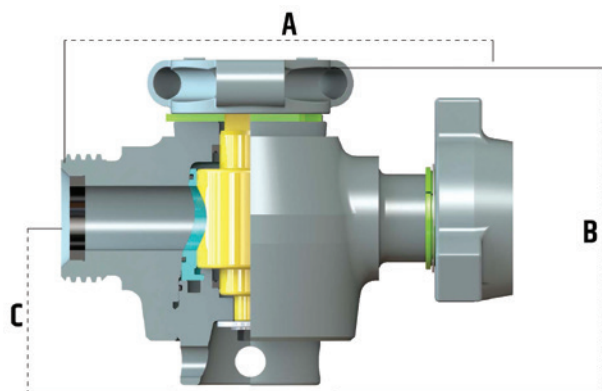
**NOTE:**

All Premium valves are hydrostatically tested: stem seal, body, and seat are inspected for zero leakage under pressure. Hydro test specifications are based upon API-6A latest edition testing requirements.

# MH-150 High Pressure Plug Valve

## 2" x 1" 1502 Connections 2" x 2" 1502 Connections 3" x 3" 1502 Connections

- Rugged Construction with Forged Alloy Steel Body
- Valve Parts are Interchangeable with Most Major Brands
- Rated for 15,000 psi and Tested at 22,500 psi



| Valve   | A     | B     | C    |
|---------|-------|-------|------|
| 2" x 1" | 10.53 | 9.24  | 4.74 |
| 2" x 2" | 13.88 | 10.67 | 5.41 |
| 3" x 3" | 17.00 | 18.15 | 7.20 |

|                    | Assembly | Repair Kit * |
|--------------------|----------|--------------|
| Plug Valve 2" x 1" | 505-0103 | 505-0102     |
| Plug Valve 2" x 2" | 505-0101 |              |
| Plug Valve 3" x 3" | 505-0104 | 505-0105     |

\* Repair Kits consist of Plug Seals, Plug, Inserts, Insert O-Rings, Adjusting Nut O-ring

## Since 2003, Premium Oilfield Technologies has been supplying quality products to the oil and gas industry.

Our core focus is to provide performance enhancing solutions that meet the strictest safety standards. We have developed, tested, and enhanced mud pump components, top drives, mud valves, RCD/MPD systems, shaker screens, and other drilling products that decrease downtime, improve safety, and perform in the toughest drilling environments.

Premium Oilfield Technologies has worldwide locations and operations in all of the U.S. major shale plays. Our field locations boast a crew of experienced technical sales representatives that visit each rig several times per month. Geographic positioning allows us to directly supply our products to more than 500 drilling rigs every day.

- ◆ Industry standard, fully interchangeable parts and systems
- ◆ Performance-enhancing hammerless technology
- ◆ Time saving safety enhancements
- ◆ Field-based rig site technical support
- ◆ Managed rig site inventory 24/7/365
- ◆ Strict onsite testing and quality assurance



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